# xpres INSTRUCTION & INFORMATION

# LASER DARK NO CUT

# XP3450 - A Foil (A4) · XP3451 - A Foil (A3) · XP3452 - B Paper (A4) · XP3453 - B Paper (A3)

Laser Dark No Cut is a 2 paper system which produces quality full colour transfers for textile application. The easy to use laser paper can produce intricate detail designs down to 1mm thickness with absolutely no weeding necessary. A4 samples are available free of charge upon request. Xpres cannot be held responsible for any copier/printer breakages.

### **STEP BY STEP**

#### STEP 1

Print the design on the frosted matt side of the A Foil - Mirror image.

## **STEP 2**

Place the A Foil printed side face up on the lower (pre heated) plate, place the B Paper Low Temp face down on top of the A-Foil and cover with a silicone sheet to protect the press.

#### **STEP 3**

Press the A Foil and B Paper Low Temp together for 90 - 120 seconds at 150 - 160°C medium pressure (2-3 Bar).

#### **STEP 4**

Immediately after pressing, peel the B Paper Low Temp away from the A Foil in one smooth motion.

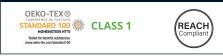
#### **STEP 5**

Trim the edges around the design on the A Foil to avoid the coating frame transferring onto the garment, position the transfer onto the garment and press for the required time and temperature for the textile being used.

#### **STEP 6**

Remove the A Foil cold, cover with a silicone sheet and re-press for 30 seconds for fixing.

#### ACCREDITATIONS



## **PRINT SETTINGS**

PAPER MODE:	Transparent/Films		
IMAGE MODE:	Mirror Image - CMYK (not RGB)		
FEEDING:	Bypass (manual feed)		
When using a CMYK printer designs using less than 80% toner can not be achieved			

#### **SUITABLE FOR**

COTTON

POLYESTER

POLYESTER/COTTON (uncoated garment only)

TRANSFER SETTINGS				
	B paper to A foil	<b>Cotton Poly/Cotton</b>	Polyester	
TIME	90 - 120 secs	30 secs	30 secs	
ТЕМР	150 - 160°C	150 - 160°C	130°C	
PRESSURE	Medium (2-3 bar)	Medium (2-3 bar)	Medium (2-3 bar)	
PEEL	Immediate	Cold	Cold	
		Re-press for 30 secs for fixing		

#### CARE INFORMATION

WASH UP TO 40°C

**DO NOT TUMBLE DRY** 

CAN BE IRONED (inside out)

**PLEASE NOTE:** The sellers and manufacturers maximum obligation shall be to replace any product that has been proven to be defective. Neither the seller nor the manufacturer of Laser Dark No Cut shall be liable for any injury direct or consequential, arising out of the use of, or inability to use this range. Laser Dark No Cut has been tested using Kustom Kit garments, use on other garment brands can not be guaranteed and should be tested prior to purchasing this material.



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